RISO, INC. **PARTS CHANGE INFORMATION**

PART: GEAR; VERTICAL TRANSPORT **ISSUE #: 019**

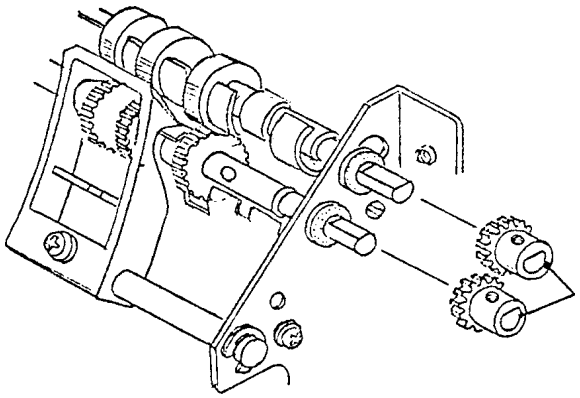
JAPAN: TI-060

NEW PART NUMBER: 612-03101-006 NEW DESCRIPTION: GEAR; VERTICAL TRANSPORT OLD PART NUMBER: OLD DESCRIPTION:	[X] New [ ] Modified [ ] Obsolete [ ] Other
Compatible: [ ] Not Compatible: [X] Old/Obsolete: [N]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #: RC4000 - 94412108 RC4500 - 91516307 RC5600 - 91421121 RC5800 - 92451902	RC SERIES

The diameter of the Vertical Transport Gear has been made smaller from 18mm to 17.5mm.
This change improves contact and also increases pressure between the Upper and Lower Vertical Transport Rollers.

NOTE: These gears should be replaced as a set.



Gear; Vertical Transport

Issue Date:	Effective Date:	Supersedes	Dated:	Page No.
09/14/92	09/14/92	**Issue:** None	n/a	1 of 1